

Settings for SCSU Stack Printing Process of Face Shields

Printers: Stratasys - Uprint and F123-Series printers - ABS Material with Soluble Support

Settings: for fastest print time, strongest part, and least support material (that we have been able to determine)

SOLID Material Fill with THICKEST Layer height (0.0130)

BASIC Support (do not use the default “ SMART Support”) with SELF Supporting Angle Set to 30 Degrees
(see screen shot below)

