

# Manufacturing Establishments by Employment Class Size

	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
<b>Region US</b>										
<b>County</b>	United States									
	1996	136,245	66,776	60,894	60,704	30,348	24,068	8,561	3,670	1,794
	1997	135,131	66,215	61,214	61,661	30,377	24,440	8,600	3,664	1,789
	1998	125,268	62,432	57,206	57,618	28,432	22,499	7,968	3,322	1,504
	1999	123,803	61,389	55,642	56,458	27,990	22,359	7,867	3,261	1,475
	2000	120,568	60,346	54,831	55,863	28,126	22,306	7,802	3,210	1,446

<b>Region MN</b>										
<b>County</b>	Minnesota									
	1996	3,008	1,522	1,290	1,307	668	568	207	83	41
	1997	3,030	1,496	1,338	1,339	682	578	208	87	42
	1998	2,747	1,424	1,261	1,257	640	550	187	79	35
	1999	2,731	1,400	1,220	1,250	631	557	185	83	32
	2000	2,705	1,436	1,201	1,259	627	562	197	78	30

<b>Region 1</b>										
<b>County</b>	Kittson									
	1996	4	2	2	0	0	0	0	0	0
	1997	2	2	2	1	0	0	0	0	0
	1998	1	1	2	0	0	0	0	0	0
	1999	2	0	2	0	0	0	0	0	0
	2000	2	0	2	0	0	0	0	0	0

<b>County</b>	Marshall									
	1996	8	4	2	4	1	0	0	0	0
	1997	7	5	3	3	1	0	0	0	0
	1998	8	4	3	4	1	0	0	0	0
	1999	10	3	5	1	2	0	0	0	0
	2000	10	4	3	2	2	0	0	0	0

<b>County</b>	Norman									
	1996	2	3	1	0	0	0	0	0	0
	1997	3	2	0	1	0	0	0	0	0
	1998	2	0	0	0	0	0	0	0	0
	1999	2	0	0	0	0	0	0	0	0
	2000	2	0	0	0	0	0	0	0	0

<b>County</b>	Pennington									
	1996	4	3	2	3	3	1	0	0	1
	1997	5	1	3	4	2	1	0	0	1
	1998	3	2	2	2	3	1	0	0	1
	1999	2	3	1	2	3	1	0	0	1
	2000	2	2	0	4	2	1	0	1	0

<b>County</b>	Polk									
	1996	16	10	6	6	1	2	2	0	0

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Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
1997	14	10	8	6	0	4	1	0	0
1998	12	11	6	6	1	3	1	0	0
1999	17	6	8	7	1	3	1	0	0
2000	14	9	7	8	0	3	1	0	0
<b>County</b>	<b>Red Lake</b>								
1996	3	3	1	0	1	0	1	0	0
1997	2	2	2	0	1	0	1	0	0
1998	3	0	2	0	0	1	1	0	0
1999	2	0	1	0	1	0	1	0	0
2000	3	0	1	0	1	0	1	0	0
<b>County</b>	<b>Roseau</b>								
1996	12	3	1	4	2	0	0	0	2
1997	11	5	0	3	2	0	0	0	2
1998	8	6	1	2	1	0	0	0	2
1999	7	5	1	3	0	0	0	0	2
2000	7	4	0	4	0	0	0	0	2
<b>Region 2</b>									
<b>County</b>	<b>Beltrami</b>								
1996	30	8	4	9	3	3	0	0	0
1997	30	11	7	5	4	2	1	0	0
1998	22	6	3	7	3	1	2	0	0
1999	18	10	5	5	3	2	1	0	0
2000	17	8	6	4	4	2	1	0	0
<b>County</b>	<b>Clearwater</b>								
1996	5	2	3	2	0	0	0	0	0
1997	3	5	3	2	0	0	0	0	0
1998	3	2	2	3	0	1	0	0	0
1999	2	3	3	2	0	1	0	0	0
2000	4	1	3	3	0	0	1	0	0
<b>County</b>	<b>Hubbard</b>								
1996	23	11	4	7	1	0	1	0	0
1997	21	9	4	8	1	1	1	0	0
1998	18	5	4	6	1	1	1	0	0
1999	14	3	4	6	1	1	0	1	0
2000	12	3	7	4	0	2	0	1	0
<b>County</b>	<b>Lake of the Woods</b>								
1996	6	2	1	1	0	1	0	0	0
1997	6	1	1	1	0	1	0	0	0
1998	6	2	1	1	0	1	0	0	0
1999	7	3	1	1	0	1	0	0	0
2000	6	2	1	1	0	1	0	0	0

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	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
<b>County</b>	<b>Mahnomen</b>									
	1996	0	1	1	2	0	0	0	0	0
	1997	0	1	1	1	0	0	0	0	0
	1998	1	0	0	1	0	0	0	0	0
	1999	1	1	0	1	0	0	0	0	0
	2000	1	1	0	1	0	0	0	0	0
<b>Region 3</b>										
<b>County</b>	<b>Aitkin</b>									
	1996	16	6	10	3	1	0	0	0	0
	1997	15	6	9	5	0	1	0	0	0
	1998	11	6	6	3	3	0	0	0	0
	1999	12	7	7	3	3	0	0	0	0
	2000	11	5	8	2	3	0	0	0	0
<b>County</b>	<b>Carlton</b>									
	1996	16	11	8	1	2	1	2	1	0
	1997	15	9	9	3	3	1	2	1	0
	1998	9	5	9	2	1	1	2	1	0
	1999	11	4	9	2	2	0	2	0	1
	2000	14	2	9	3	1	1	0	1	1
<b>County</b>	<b>Cook</b>									
	1996	7	1	1	0	1	0	0	0	0
	1997	7	3	1	0	1	0	0	0	0
	1998	2	2	1	0	1	0	0	0	0
	1999	1	2	0	0	1	0	0	0	0
	2000	1	0	1	0	0	1	0	0	0
<b>County</b>	<b>Itasca</b>									
	1996	47	16	9	7	3	3	1	0	1
	1997	48	15	9	4	5	4	1	0	1
	1998	29	12	3	5	5	3	1	0	1
	1999	30	12	6	6	4	4	1	0	1
	2000	29	11	6	9	1	4	1	1	0
<b>County</b>	<b>Koochiching</b>									
	1996	25	14	4	2	2	0	0	0	1
	1997	20	20	3	3	2	0	0	0	1
	1998	4	3	3	2	1	0	0	0	1
	1999	6	3	2	2	1	0	0	0	1
	2000	3	2	4	2	1	0	0	0	1
<b>County</b>	<b>Lake</b>									
	1996	9	3	4	2	2	2	0	0	0
	1997	11	4	2	2	1	2	0	0	0
	1998	4	2	0	3	1	2	0	0	0

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	1999	3	2	1	2	1	2	0	0	0
	2000	2	2	1	2	1	2	0	0	0
<b>County</b>	<b>St. Louis</b>									
	1996	117	59	48	38	15	3	6	0	0
	1997	111	55	51	37	15	7	5	0	0
	1998	83	40	43	31	14	8	2	1	0
	1999	74	48	36	35	12	8	2	1	0
	2000	79	44	36	37	10	7	3	1	0
<b>Region 4</b>										
<b>County</b>	<b>Becker</b>									
	1996	20	6	12	2	3	2	2	0	0
	1997	22	10	10	5	3	4	1	0	0
	1998	18	4	8	6	0	6	0	0	0
	1999	22	5	5	6	1	5	1	0	0
	2000	21	9	5	4	1	5	2	0	0
<b>County</b>	<b>Clay</b>									
	1996	17	8	7	4	3	2	1	0	0
	1997	23	4	8	4	3	3	1	0	0
	1998	16	6	8	3	4	1	1	0	0
	1999	14	5	8	3	4	1	1	0	0
	2000	16	6	5	2	3	1	1	0	0
<b>County</b>	<b>Douglas</b>									
	1996	24	9	17	8	4	3	3	0	0
	1997	30	9	15	7	6	4	2	1	0
	1998	38	8	17	8	6	4	2	1	0
	1999	29	13	15	9	6	4	2	1	0
	2000	40	16	12	12	5	4	2	1	0
<b>County</b>	<b>Grant</b>									
	1996	7	0	4	3	0	1	0	0	0
	1997	6	1	5	2	0	0	0	0	0
	1998	9	1	1	3	1	0	0	0	0
	1999	5	0	3	3	1	0	0	0	0
	2000	4	1	3	3	1	0	0	0	0
<b>County</b>	<b>Otter Tail</b>									
	1996	35	15	17	14	9	4	4	2	0
	1997	37	14	16	16	8	5	3	2	0
	1998	32	15	18	11	5	7	3	1	0
	1999	34	17	15	13	8	6	2	1	0
	2000	25	19	12	16	6	6	2	2	0
<b>County</b>	<b>Pope</b>									
	1996	14	8	3	4	2	1	0	0	0

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	1997	12	11	2	3	3	1	0	0	0
	1998	9	10	5	3	2	1	0	0	0
	1999	9	8	4	3	2	1	0	0	0
	2000	6	8	5	4	2	1	0	0	0
<b>County</b>	<b>Stevens</b>									
	1996	4	3	2	3	1	0	0	0	0
	1997	5	2	2	3	0	1	0	0	0
	1998	5	2	2	3	0	1	0	0	0
	1999	4	2	1	3	1	1	0	0	0
	2000	5	1	2	1	1	1	0	0	0
<b>County</b>	<b>Traverse</b>									
	1996	4	4	1	0	0	0	0	0	0
	1997	3	2	5	0	0	0	0	0	0
	1998	1	2	3	1	0	0	0	0	0
	1999	2	2	3	1	0	0	0	0	0
	2000	1	2	2	1	0	0	0	0	0
<b>County</b>	<b>Wilkin</b>									
	1996	1	1	0	0	0	0	0	0	0
	1997	0	1	1	0	0	0	0	0	0
	1998	1	1	1	0	0	0	0	0	0
	1999	4	1	1	0	0	0	0	0	0
	2000	5	2	1	0	0	0	0	0	0
<b>Region 5</b>										
<b>County</b>	<b>Cass</b>									
	1996	28	11	2	1	0	0	0	0	0
	1997	29	9	6	1	0	0	0	0	0
	1998	20	8	4	1	0	0	0	0	0
	1999	17	6	4	3	0	0	0	0	0
	2000	20	5	4	3	0	0	0	0	0
<b>County</b>	<b>Crow Wing</b>									
	1996	33	23	13	14	7	5	0	1	0
	1997	35	19	13	17	8	5	0	1	0
	1998	43	21	16	14	5	4	1	1	0
	1999	34	24	11	11	7	4	1	1	0
	2000	41	23	11	8	11	4	1	1	0
<b>County</b>	<b>Morrison</b>									
	1996	19	9	7	5	3	3	2	0	0
	1997	19	7	9	7	2	3	1	1	0
	1998	18	8	6	8	3	2	2	1	0
	1999	20	8	6	8	3	1	2	1	0
	2000	19	12	3	7	3	1	2	1	0

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	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
<b>County</b>	Todd									
	1996	23	7	9	6	4	1	1	1	0
	1997	23	7	9	5	4	1	1	1	0
	1998	19	7	11	5	6	0	1	1	0
	1999	21	9	8	8	3	1	1	1	0
	2000	21	7	9	7	2	2	1	1	0
<b>County</b>	Wadena									
	1996	5	5	7	2	0	2	1	0	0
	1997	6	5	2	6	1	1	1	0	0
	1998	5	6	2	4	1	1	1	0	0
	1999	6	3	2	6	1	1	0	1	0
	2000	3	4	1	6	1	1	0	1	0
<b>Region 6W</b>										
<b>County</b>	Big Stone									
	1996	4	1	0	1	0	0	0	0	0
	1997	5	2	0	1	1	0	0	0	0
	1998	5	2	0	0	1	0	0	0	0
	1999	5	2	1	0	0	0	0	0	0
	2000	6	1	1	1	0	0	0	0	0
<b>County</b>	Chippewa									
	1996	7	3	3	4	2	5	0	0	0
	1997	8	1	7	2	2	4	1	0	0
	1998	8	2	6	2	1	4	1	0	0
	1999	6	3	4	3	1	4	1	0	0
	2000	8	2	3	4	0	4	0	0	0
<b>County</b>	Lac Qui Parle									
	1996	0	1	2	2	1	1	0	0	0
	1997	0	1	3	1	1	1	0	0	0
	1998	2	2	2	2	1	1	0	0	0
	1999	4	3	2	2	1	1	0	0	0
	2000	4	5	1	2	1	1	0	0	0
<b>County</b>	Swift									
	1996	7	2	4	1	0	3	1	0	0
	1997	7	2	3	1	0	3	1	0	0
	1998	4	0	3	3	0	3	1	0	0
	1999	3	1	4	2	0	3	1	0	0
	2000	4	2	2	2	1	2	1	0	0
<b>County</b>	Yellow Medicine									
	1996	10	4	1	1	1	3	0	0	0
	1997	10	3	1	2	1	3	0	0	0
	1998	10	4	1	2	0	4	0	0	0

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1999	10	4	2	1	0	4	0	0	0
2000	10	4	1	2	1	2	0	0	0

## Region 6E

County									
Kandiyohi									
1996	21	16	11	7	6	2	3	0	1
1997	20	11	11	8	6	4	1	0	1
1998	21	19	8	9	3	5	1	0	1
1999	19	20	7	12	7	2	1	0	1
2000	21	17	9	11	6	2	2	0	1

County									
McLeod									
1996	21	12	8	15	2	9	2	0	2
1997	19	14	9	15	4	8	4	0	2
1998	21	10	10	13	3	11	3	0	2
1999	15	14	6	15	4	8	2	0	2
2000	17	13	8	12	6	8	2	0	2

County									
Meeker									
1996	16	9	8	18	6	3	0	0	0
1997	19	7	10	15	8	3	0	0	0
1998	19	9	11	14	6	2	1	0	0
1999	15	9	12	11	7	3	0	0	0
2000	14	10	7	14	6	5	0	0	0

County									
Renville									
1996	12	10	6	3	4	2	0	0	0
1997	10	10	8	4	3	3	1	0	0
1998	10	7	8	6	3	2	1	0	0
1999	12	6	7	8	2	2	1	0	0
2000	15	6	8	7	3	2	1	0	0

## Region 7W

County									
Benton									
1996	10	8	11	11	6	3	3	0	0
1997	17	7	11	13	4	6	2	0	0
1998	9	9	8	11	8	3	3	0	0
1999	11	10	8	11	7	4	4	0	0
2000	13	12	9	12	8	4	3	0	0

County									
Sherburne									
1996	32	14	22	14	5	7	2	1	0
1997	39	14	21	17	8	4	1	1	0
1998	41	10	20	14	8	4	1	1	0
1999	28	23	15	19	6	6	1	1	0
2000	38	17	19	14	11	5	1	1	0

County									
Stearns									

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Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
1996	67	34	38	38	7	16	6	6	1
1997	79	35	39	35	9	14	6	7	1
1998	63	37	41	35	10	12	5	8	1
1999	73	39	41	26	14	11	6	8	1
2000	64	44	38	35	14	13	5	8	1

**County** Wright

1996	70	35	26	28	15	5	2	0	0
1997	68	35	29	26	20	6	3	0	0
1998	56	42	25	22	24	4	3	0	0
1999	57	41	27	23	20	6	3	0	0
2000	62	44	29	26	23	4	5	0	0

**Region 7E**

**County** Chisago

1996	35	13	16	18	9	1	2	0	0
1997	45	10	13	21	8	3	2	0	0
1998	39	20	13	11	9	4	1	0	0
1999	39	17	12	14	7	4	1	0	0
2000	37	15	14	15	5	3	2	0	0

**County** Isanti

1996	28	9	6	9	5	2	1	0	0
1997	26	12	5	12	4	2	1	0	0
1998	27	15	6	14	2	2	1	0	0
1999	34	13	7	12	3	2	1	0	0
2000	36	11	10	12	1	1	2	0	0

**County** Kanabec

1996	6	2	4	4	1	0	0	1	0
1997	6	3	2	5	0	1	1	0	0
1998	3	4	4	3	1	0	0	1	0
1999	4	3	6	2	0	1	1	0	0
2000	3	2	7	1	1	0	1	0	0

**County** Mille Lacs

1996	16	11	6	3	2	4	0	0	0
1997	16	7	10	3	2	4	0	0	0
1998	15	5	9	3	2	3	1	0	0
1999	17	7	7	4	1	5	0	0	0
2000	16	4	8	6	2	4	0	0	0

**County** Pine

1996	20	10	4	3	4	0	0	0	0
1997	21	8	6	2	3	0	0	0	0
1998	9	6	5	4	3	0	0	0	0
1999	11	8	5	2	3	0	0	0	0

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	2000	15	6	4	4	3	0	0	0	0
<b>Region 8</b>										
<b>County</b>	Cottonwood									
	1996	8	3	2	2	1	1	0	1	0
	1997	8	1	3	2	1	1	0	1	0
	1998	8	2	1	2	1	1	0	1	0
	1999	9	2	1	1	1	1	0	1	0
	2000	6	4	1	2	2	1	0	1	0
<b>County</b>	Jackson									
	1996	4	3	2	4	1	1	0	1	0
	1997	7	2	3	2	2	0	0	1	0
	1998	9	2	1	3	1	0	0	1	0
	1999	8	2	1	2	1	0	0	1	0
	2000	6	3	0	3	1	0	0	1	0
<b>County</b>	Lincoln									
	1996	4	2	1	0	0	0	0	0	0
	1997	3	2	1	0	0	0	0	0	0
	1998	4	0	2	0	0	0	0	0	0
	1999	3	2	1	0	0	0	0	0	0
	2000	3	3	0	0	0	0	0	0	0
<b>County</b>	Lyon									
	1996	7	6	7	2	6	5	2	0	0
	1997	6	7	6	3	5	4	2	0	0
	1998	5	5	3	5	2	4	3	0	0
	1999	8	6	2	6	2	3	4	0	0
	2000	9	6	2	6	0	4	4	0	0
<b>County</b>	Murray									
	1996	4	1	2	1	0	1	0	0	0
	1997	4	2	1	1	0	0	1	0	0
	1998	4	0	2	0	0	1	0	0	0
	1999	5	1	0	1	0	0	1	0	0
	2000	5	1	1	1	0	0	1	0	0
<b>County</b>	Nobles									
	1996	11	2	1	3	0	3	0	1	1
	1997	9	1	1	3	1	3	1	0	1
	1998	13	5	2	2	1	3	0	0	1
	1999	13	3	2	2	2	2	0	0	1
	2000	11	2	3	2	2	2	0	0	1
<b>County</b>	Pipestone									
	1996	5	4	2	2	0	1	1	0	0
	1997	5	5	2	2	0	0	2	0	0

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	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
	1998	4	4	3	1	0	0	2	0	0
	1999	6	4	4	0	0	1	1	0	0
	2000	5	3	2	0	0	0	2	0	0
<b>County</b>	<b>Redwood</b>									
	1996	11	5	2	6	1	2	0	1	0
	1997	10	3	3	6	1	1	0	1	0
	1998	9	3	1	5	0	2	0	1	0
	1999	4	3	3	5	0	2	0	1	0
	2000	7	5	3	4	0	2	0	1	0
<b>County</b>	<b>Rock</b>									
	1996	5	2	6	0	0	0	1	0	0
	1997	2	4	5	0	0	0	1	0	0
	1998	5	3	3	1	0	0	0	0	0
	1999	4	3	3	0	0	1	0	0	0
	2000	3	3	3	0	0	1	0	0	0
<b>Region 9</b>										
<b>County</b>	<b>Blue Earth</b>									
	1996	19	9	8	13	11	13	2	0	0
	1997	28	9	9	12	13	10	3	0	0
	1998	21	11	7	16	8	15	2	0	0
	1999	20	8	11	14	8	15	3	0	0
	2000	12	11	10	15	6	17	3	0	0
<b>County</b>	<b>Brown</b>									
	1996	17	3	6	7	6	4	1	3	0
	1997	21	6	3	8	4	5	1	3	0
	1998	10	7	4	6	5	5	0	3	0
	1999	8	5	6	7	4	5	0	3	0
	2000	8	4	5	7	5	2	1	3	0
<b>County</b>	<b>Faribault</b>									
	1996	8	1	3	10	4	3	1	0	0
	1997	7	2	0	10	4	4	1	0	0
	1998	8	3	0	10	4	3	1	0	0
	1999	8	2	2	9	4	3	1	0	0
	2000	4	2	4	8	4	3	1	0	0
<b>County</b>	<b>Le Sueur</b>									
	1996	20	5	7	13	4	5	1	2	0
	1997	15	8	8	10	5	5	2	1	0
	1998	15	11	9	5	6	4	0	2	0
	1999	17	8	8	9	5	5	1	1	0
	2000	21	7	12	5	6	7	0	2	0
<b>County</b>	<b>Martin</b>									

# Manufacturing Establishments by Employment Class Size

	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
	1996	14	10	6	7	2	5	2	0	0
	1997	16	9	6	5	3	5	2	0	0
	1998	13	12	5	5	3	5	2	0	0
	1999	19	9	5	4	2	4	3	0	0
	2000	14	11	6	4	3	4	3	0	0
<b>County</b>	Nicollet									
	1996	7	4	7	5	5	6	2	0	1
	1997	7	5	7	5	5	5	3	0	1
	1998	9	4	8	2	4	6	3	0	1
	1999	10	2	10	2	3	10	4	0	1
	2000	9	5	7	3	4	9	4	1	1
<b>County</b>	Sibley									
	1996	13	6	2	3	6	0	0	1	0
	1997	11	7	1	4	5	0	0	1	0
	1998	13	3	1	5	4	0	0	1	0
	1999	11	4	1	3	6	0	0	1	0
	2000	13	2	4	2	5	0	1	0	0
<b>County</b>	Waseca									
	1996	11	4	4	6	4	2	1	1	1
	1997	10	5	4	5	5	3	0	1	1
	1998	10	2	6	4	3	4	1	0	1
	1999	8	2	5	5	2	3	2	0	1
	2000	9	2	4	5	3	3	2	0	1
<b>County</b>	Watonwan									
	1996	5	2	7	0	2	5	1	0	0
	1997	5	2	6	2	1	4	1	0	0
	1998	7	4	3	1	2	4	1	0	0
	1999	5	4	4	2	1	3	2	0	0
	2000	3	3	4	1	2	3	2	0	0
<b>Region 10</b>										
<b>County</b>	Dodge									
	1996	12	6	3	2	3	2	0	1	0
	1997	14	2	5	4	5	0	0	1	0
	1998	9	1	6	2	4	1	0	1	0
	1999	8	2	5	3	3	1	0	1	0
	2000	11	2	4	4	2	2	0	1	0
<b>County</b>	Fillmore									
	1996	19	9	1	7	2	2	1	0	0
	1997	18	10	2	8	2	2	1	0	0
	1998	18	8	4	6	2	2	1	0	0
	1999	15	8	3	8	2	2	1	0	0

# Manufacturing Establishments by Employment Class Size

	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
	2000	16	8	5	9	1	2	1	0	0
<b>County</b>	Freeborn									
	1996	14	13	12	11	7	3	2	1	0
	1997	18	13	15	13	6	3	2	1	0
	1998	13	13	14	14	4	5	3	1	0
	1999	11	16	12	17	4	6	2	1	0
	2000	12	17	11	17	4	5	2	2	0
<b>County</b>	Goodhue									
	1996	20	11	9	14	6	10	3	0	1
	1997	25	13	8	14	6	12	3	0	1
	1998	23	14	12	15	5	10	3	0	1
	1999	24	12	14	15	6	10	2	0	1
	2000	18	9	17	13	6	12	2	0	1
<b>County</b>	Houston									
	1996	11	3	5	3	1	1	0	0	0
	1997	12	5	6	3	1	0	1	0	0
	1998	6	6	6	4	1	0	1	0	0
	1999	6	5	5	4	0	1	1	0	0
	2000	7	3	5	3	0	1	1	0	0
<b>County</b>	Mower									
	1996	17	9	4	5	3	1	0	1	1
	1997	15	9	2	5	5	1	0	1	1
	1998	16	6	4	4	4	2	0	0	1
	1999	20	1	4	4	3	3	0	0	1
	2000	14	5	4	3	3	3	0	0	1
<b>County</b>	Olmsted									
	1996	22	18	10	16	2	7	4	0	2
	1997	22	12	11	13	5	6	5	0	2
	1998	21	12	12	15	3	7	3	1	2
	1999	25	11	11	14	4	5	5	0	2
	2000	24	15	9	17	3	8	4	1	2
<b>County</b>	Rice									
	1996	38	11	10	8	7	7	3	2	0
	1997	32	14	13	8	7	10	3	1	0
	1998	36	13	14	11	4	8	5	2	0
	1999	39	7	15	10	5	10	3	2	0
	2000	32	11	17	12	4	10	3	2	0
<b>County</b>	Steele									
	1996	12	11	10	9	7	7	5	2	1
	1997	15	9	12	11	5	7	5	2	1
	1998	20	4	15	13	4	6	6	3	1

# Manufacturing Establishments by Employment Class Size

	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
	1999	25	7	12	9	7	6	6	3	1
	2000	23	13	7	12	5	7	5	2	2
<b>County</b>	<b>Wabasha</b>									
	1996	14	5	8	5	0	5	0	1	0
	1997	16	8	7	7	1	3	1	1	0
	1998	14	4	4	8	0	4	0	2	0
	1999	12	6	7	5	0	4	2	1	0
	2000	14	5	5	5	2	4	1	2	0
<b>County</b>	<b>Winona</b>									
	1996	30	20	11	18	16	13	8	1	0
	1997	38	18	8	22	14	12	8	1	0
	1998	39	18	16	13	17	9	8	1	0
	1999	33	20	20	14	16	10	6	2	0
	2000	39	16	18	18	15	10	5	2	0
<b>Region 11</b>										
<b>County</b>	<b>Anoka</b>									
	1996	198	112	98	100	47	24	9	3	5
	1997	209	114	106	101	40	25	9	4	4
	1998	215	122	111	94	46	28	9	5	3
	1999	226	102	110	92	39	36	6	5	3
	2000	227	113	103	93	38	36	6	4	4
<b>County</b>	<b>Carver</b>									
	1996	39	20	20	22	15	15	4	4	1
	1997	45	20	17	28	16	15	5	3	1
	1998	43	20	19	24	19	13	6	2	2
	1999	32	16	18	30	16	10	6	5	0
	2000	41	19	16	27	18	12	6	3	1
<b>County</b>	<b>Dakota</b>									
	1996	161	77	71	80	38	33	7	9	2
	1997	157	75	68	80	44	29	11	7	1
	1998	138	79	72	80	44	30	6	5	0
	1999	142	81	63	81	47	25	9	5	0
	2000	148	87	70	78	46	27	10	4	0
<b>County</b>	<b>Hennepin</b>									
	1996	835	462	390	412	221	188	66	23	9
	1997	831	445	396	418	222	197	57	26	9
	1998	787	416	348	384	205	168	53	20	7
	1999	777	401	335	384	201	170	46	23	7
	2000	735	406	322	370	202	174	52	18	5
<b>County</b>	<b>Ramsey</b>									
	1996	267	145	114	130	72	70	20	10	6

## Manufacturing Establishments by Employment Class Size

Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
1997	231	138	124	138	69	70	22	11	9
1998	199	131	119	140	55	70	16	7	5
1999	199	131	112	127	60	69	16	8	3
2000	212	125	107	132	61	66	20	3	2

County	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
Scott	1996	58	24	22	15	5	10	6	0	0
	1997	57	27	30	13	6	8	5	1	0
	1998	61	32	21	17	9	7	4	1	0
	1999	68	30	22	17	6	7	6	0	0
	2000	57	37	20	17	6	8	5	1	0

County	Year	1-4	5-9	10-19	20-49	50-99	100-249	250-499	500-999	1000+
Washington	1996	101	29	28	29	13	7	5	1	1
	1997	104	35	30	25	13	7	4	3	1
	1998	97	33	30	24	16	9	4	2	1
	1999	98	33	32	22	16	10	5	2	1
	2000	98	38	42	21	14	7	6	3	1